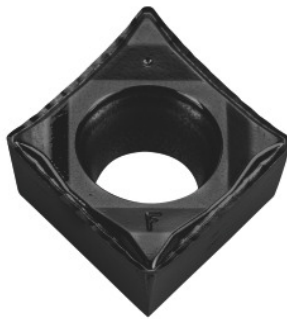


**Garant****Indexable insert for turning CC.T 09T304, for finish machining, Grade: HB7315-1****Order data**

Order number	260058 HB7315-1
GTIN	4062406769925
Item class	21G

**Technical description**

Cutting depth $a_p$	0.05 - 0.5 mm
Cutting conditions	continuous
Chip breaker	AF
Main application	N
Feed $f$	0.03 - 0.1 mm/rev.
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting speed $v_c$ main application	120 - 600 m/min
Grade	HB7315-1
ISO code indexable insert	CCGT 09T304

Tolerance	G
Corner radius	0.4 mm
Tool material	Carbide
Type of product	Indexable insert for turning